



MACHINE TOOL



UD25 / 35 Column Drilling Machine

MODEL	UD25	UD35
Drilling Capacity in Steel of 70kg	25mm	35mm
Tapping Capacity in Steel of 70kg	M.18	M.25
Transmission	EV	EV
Potentiometer Command For Speed Selection	Yes	Yes
Feed	Manual	Manual
Main Motor Power	2 HP	2 HP
Main Motor Speed (rpm)	1000	1000
Spindle Cone	MT3	MT3
Spindle Stroke mm	120	120
Distance Spindle Column mm	250	250
Distance Spindle Table mm	Min. 85/ Max. 635	Min. 85/ Max. 635
Distance Spindle Base mm	1,195	1,195
Column Diameter mm	100	100
Table Dimensions mm	270 x 300	270 x 300
Table with "T" Slots	Yes	Yes
Depth Adjustable End	Yes	Yes
Coolant Equipment	Yes	Yes
Lighting Equipment	Yes	Yes
Tool Ejector	Yes	Yes
Belt Cover with Stop Micro	Yes	Yes
Main Switch	Yes	Yes
Emergency Push Button	Yes	Yes
Turning Sense Selector	Yes	Yes
Electrical Equipment at Low Voltage	Yes	Yes
Electrical Equipment in Separate Cabinet	Yes	Yes
Drill Guard with Micro Stop	Yes	Yes
CE Norms	Yes	Yes
Weight	270 / 335kg	280 / 345kg

Optional Accessories:

- > Front Wheel for Fine Sensitive Feed
- > Speed Digital reading
- > Depth Digital Reading
- > Reversing for Tapping IR / RS
- > Automatic Tapping by Lead Screw with Braking Device (1 Spindle included)
- > Additional Lead Screw special pitch
- > Additional Lead Screw standard pitch
- > Rotating Table
- > 100 Reversible Fixed Table with Vice
- > Multispindle Headstock Adaptation
- > Multispindle Headstock Guiding
- > Column Supplement
- > Automatic Drilling Feed by Hydroblock
- > Multispindle Headstock Pneumatic Balancing
- > Cooling for Each Spindle of Multispindle Headstock
- > Cross Table with Fixed Support 100
- > Cross Table 430 XY (MS-204) Surface 430 x 240mm (X=280mm / Y = 180mm)
- > Bi Manual Command

DRILLS



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